



# HPC15

HP Process™ Clearcoat  
with AIR-DRY  
Technology



VERY HIGH SCRATCH RESISTANCE PROPERTIES

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NO FLASH TIME BETWEEN COATS! WET ON WET.

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SAND AND POLISH IN 25-40 MINUTES AT 25° C

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DUST FREE IN 10 MINUTES

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ENERGY SAVINGS WITH AIR-DRY TECHNOLOGY

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TURN OFF THE HEAT!

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SPEED APPLICATIONS FROM SINGLE TO MULTI-PANEL REPAIRS

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EXTREMELY FAST CYCLE TIMES



Use less energy

Paint more cars

Improve Profitability



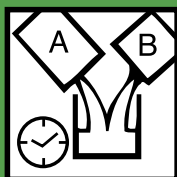
**SHERWIN-WILLIAMS.**  
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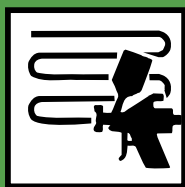


## HPC15 – HP Process™ Clearcoat with AIR-DRY Technology



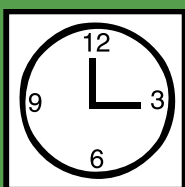
### MIXING

$\boxed{4}$	+	$\boxed{1}$	+	$\boxed{1}$
HPC15		120.1080		150.0133, 150.0139 or 150.0140
Clearcoat		Hardener		Thinner



### APPLICATION

- Apply 1 double wet coat (No flash between coats).
- 0.7 Bar air cap pressure for HVLP, 1.7-1.9 Bar inlet
- 2-2.2 Bar Compliant gravity feed guns
- 1.3 mm = recommended fluid nozzle
- Desired film build is 35-50 microns (dry)



### DRYING SCHEDULE

Air Dry:

Dust Free 10 minutes at 25°C  
Sand/Polish 25-40 minutes at 25°C

- 25-40 minutes = 35-50 microns at 25°C
- If higher film builds are utilized, it will extend the time until you can sand and polish.

For more information on this revolutionary new product contact your local sales representative or visit [www.sherwineu.com](http://www.sherwineu.com)